

Machinery

Machining centers

Machine	Max. diameter	Max. length
Hermle C62 U MT	1 200 mm	900 mm
EMCO Hyperturn 65 DT (1x)	500 mm	800 mm
Takisawa TMM-250M1 (2x)	350 mm	800 mm
DMG MORI CTX beta 800 TC (1x)	500 mm	750 mm
DMG MORI CTX beta 1250 – 4A (1x)	340 mm	1 135 mm
DMG MORI CTX beta 800 – 4A (1x)	340 mm	735 mm
OKUMA MULTUS B750-W 3000 (1x)	1 050 mm	3 000 mm
DMG 100U Duoblock (1x)	1 000 mm	1 600 mm

Automation

Machine	Type	Max. load (static)
Robo2go Turning (FANUC) (1x)		12 kg
ABB Robot (1x)	IRB 2600	20 kg
FANUC Robot (1x)	M-710iC/70	70 kg

Turning

Machine	Max. diameter	Max. length
DMG MORI CTX 310 Ecoline (1x)	200 mm	400 mm
Kovosvit MAS KL 285 Y (3x)	285 mm	550 mm
Kovosvit MAS KL 285 SY 1x)	285 mm	550 mm
MORI SEIKI NLX 2000/500 – SY (3x)	350 mm	510 mm
DMG MORI CTX Beta 1250 (2x)	410 mm	1 235 mm
DMG MORI CTX Beta 800 (2x)	410 mm	700 mm
Okuma LB3000MY (1x)	410 mm	1 000 mm
Okuma LU300MY (1x)	370 mm	1 000 mm
Kovosvit MAS SP 430 1100 (3x)	430 mm	1 100 mm
Kovosvit MAS SP 430 2500 (1x)	430 mm	2 500 mm
MORI SEIKI NZX – S1500/1000 (1x)	120 mm	1 055 mm
TOS SUA80 CNC (1x)	840 mm	5 000 mm
SPT32 CNC (7x)	320 mm	1 500 mm
SPM16 CNC (1x)	160 mm	500 mm
HARDINGE TALENT 6/52 (1x)	160 mm	500 mm
Manual lathe SU18-SU80 (7x)	1 250 mm	5 000 mm
MC SK8 CNC (1x)	800 mm	700 mm

Milling

Machine	Max. table width	Max. table length
EMCO MMV 2000 (1x)	850 mm	2 400 mm
EMCO EmcoMill 1200 (1x)	610 mm	1 200 mm
Romi D800 (1x)	500 mm	914 mm
Vertical milling machines (2x)	400 mm	1 600 mm
Horizontal boring mills (2x)	1 800 mm	1 800 mm
DMG MORI DMU 50 Ecoline (1x)	XYZ: 500x450x400 mm	B axis +5°- 110°, C axis 360°

Grinding

Machine	Max. diameter	Max. length
TOS BUB 50B CNC/1500 MULTI (1x)	500 mm	1 500 mm
TOS BUA 25B NC/1250 PRACTIC (1x)	250 mm	1 250 mm
TOS BUC 63 (1x)	630 mm	4 000 mm
TOS BUC 40 (1x)	500 mm	3000 mm
BLOHM ORBIT 48 CNC (1x)	Max. width 400 mm	800 mm

Thread rolling

Machine	Max. diameter	Max. rolling pressure
ORT 120RP NC (1x)	210 mm	120 t
ORT RP90 NC (1x)	160 mm	90 t
PROFIROLL PR 60e RPS (1x)	120 mm	60 t

Deep drilling

Machine	Drill diameter	Max. length
TIBO E40-2-1500 (1x)	5÷42mm	2 500 mm

EDM - wire cutting

Machine	Max. table width	Max. table length
Fanuc alfa C600iC (1x)	600 mm	400 mm

Cutting

Machine	Max. diameter
Bend Saw PEGAS-GONDA Herkules X-CNC	300 mm
Bend Saw PEGAS-GONDA Herkules X-CNC	400 mm
Circular Saw Everesing P-75	75 mm
Circular Saw Everesing P-150 C	150 mm